



THE ISRAEL ELECTRIC CORPORATION LIMITED

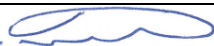
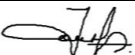
SMART METERING DEVISION

SPECIFICATION 307-01-2026

MEASURING CURRENT TRANSFORMERS

FOR LOW VOLTAGE SYSTEMS

RATED PRIMARY CURRENT	ACCURACY CLASS	BURDEN	IEC CATALOGUE NO.
500 A	0.2s	5VA	5395513
1000 A	0.2s	5VA	5274324

	Name	Signature	Date
Prepared	Y. Ivan		06.01.26
Checked	M. Andarge		06.01.26
Checked	E. Feinstein		06.01.26

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TECHNICAL SPECIFICATION

1. Purchaser:

The Israel Electric Corporation (hereinafter called IECo).

2. Definition of equipment

Dry, window type measuring current transformer (hereinafter called "CT") for low voltage electricity metering.

3. Location of equipment

CT's shall be suitable for indoor installation.

4. Scope

4.1 Scope of supply

Design, manufacturing, test of CT's approved by Purchaser.

Changes in the Purchaser's approved design are normally unaccepted. Manufacturer shall obtain the Purchaser's approval prior introducing any changes in the CT.

4.2 Contractor services

Not Applicable.

4.3 Special equipment, tools and instruments

Manufacturers requested to quote for special equipment, tools and instruments if they needed to properly install and operate the proposed equipment.

4.4 Documentation

Manufacturer shall provide all documentation required by this specification and by applicable Standards and Codes, in the required format and form and on a schedule as required herein.

All documentation shall be in English or Hebrew language only.

4.5 Standards

4.5.1 CT must fully comply with requirements of:

4.5.1.1 IEC Standard 61869-1 and IEC 61869-2, actual edition - Instrument Transformers.

4.5.1.2 IEC Standard 61000-4-8, actual edition - EMC. Testing and measurement techniques – Power frequency magnetic field immunity test.

4.5.2 Standards reference in this specification and in Supplements to this specification form an integral part of this Specification unless otherwise provided. All such Standards refer to the most current issue, including all amendments etc., as of date of Contract, unless otherwise indicated.

4.5.3 The equipment, which provided under this Specification, including all appurtenances and accessories, shall be designed, fabricated, inspected and preserved in compliance with the Standards as specified herein, unless otherwise indicated.

If no reference to Standards made herein, all components and parts shall be designed, fabricated, inspected, tested and preserved to ensure their fitness for use and for the purpose they are designed.

4.5.4 If the present Specification contains requirements which differ from those of the above-mentioned Standards, the requirements of this Specification shall take precedence.

4.6 Documents and Samples to be submitted with the proposal:

4.6.1 Manufacturer shall submit to the IECo copy of the following:

4.6.1.1 Detailed description of the proposed CT's.

4.6.1.2 A certificate, demonstrating that the Quality Management System (QMS) of the Manufacturer complies with ISO 9001:2015 requirements (or any other Management System standard specifically indicating that it implements the requirements of ISO

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9001:2015), and is granted by a Certification Body (CB) which is a part of or belong to an International Certification Network of CB's. The CB should be accredited by an Accreditation Body, which is a member of the International Accreditation Forum Multilateral Arrangement (IAF MLA).

The certificate should bear the marks of the CB, the above indicated Certification Network of CB', the Accreditation Body and indicate the scope of activities subjected to the certification.

- 4.6.1.3 Type tests certificate and results of proposed CT's as per paragraph 12.1, issued and performed by a laboratory proving its full compliance with IEC Standards 61869-1 and IEC 61869-2.
- 4.6.1.4 List of the Manufacturer test equipment (reference CT), performed by a laboratory complying with Preliminary/Threshold conditions of this Tender (clause 4).
- 4.6.1.5 Routine tests results as per paragraph 12.2 of the provided samples of CT's for each rated primary current.
- 4.6.1.6 Declaration of full conformity or deviations
- 4.6.1.7 Declaration of manufacturing experience requirement.
- 4.6.1.8 A customer list with the sold quantities of the offered or similar* CT's which have been supplied in the last 3 years.
- 4.6.1.9 Drawings showing dimensions and structure of proposed CT's.
- 4.6.1.10 Drawings of terminal markings.
- 4.6.1.11 Drawings of nameplates.
- 4.6.1.12 Complete and filled-in Summary of Data (Appendix A1).
- 4.6.1.13 Completed and filled-in Manufacturer Qualification Questionnaire (Appendix A5).
Manufacturers who have already submitted it in during the last 5 years do not have to submit it again, unless they are asked to do it in particular.
- 4.6.1.14 A preliminary Test and Inspection Plan.
- 4.6.1.15 A Quality Management Manual including Quality Control's Procedures.
- 4.6.2 One sample of each type identical to the proposed CT's accompanied by routine test protocol as per 4.6.1.5 and 12.2. The current suppliers of the identical transformers are free from samples submittal.
- 4.6.3 The Manufacturer's statement that the proposed transformers comply with the requirements of this specification. If there are deviations, the Manufacturer shall definitely inform the purchaser about them and receive the purchaser written agreement to these deviations.
- 4.6.4 The Manufacturer's statement on manufacturing capacity of the proposed CT's in terms of pcs/year.
- 4.6.5 The Manufacturer's statement on tests capacity of the proposed CT's in terms of pcs/day.
Remark: In the context of this paragraph, a "similar type" means a CT which:
 - Is the measuring transformer;
 - Is manufactured at the same plant, with the same technology and the same materials;
 - Designed to operate at the same environmental conditions.

4.7 Technical Requirements

- 4.7.1 Highest voltage for equipment 0.72 KV RMS.
- 4.7.2 Rated power-frequency withstand voltage: 3 KV RMS.
- 4.7.3 Rated primary currents (I_n): 500 A, 1000 A.
- 4.7.4 Rated secondary current: 5 A.
- 4.7.5 The rated insulation voltage is 800 V.
- 4.7.6 The rated frequency is 50 Hz.

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4.7.7 Accuracy class according to clause 5.6 in IEC Standard 61869-2: 0.2s.

4.7.8 Rated output:
5VA at PF=0.8,

4.7.9 Extended current ratings: 1.2 I_n.

4.7.10 Instrument security factor: FS 10 or smaller.

4.8 Service conditions

4.8.1 The maximum ambient air temperature is 50 °C, and its average value measured over a period of 24 hr is up to 35 °C. The minimum ambient air temperature is -5 °C. Maximum temperature difference between day and night: 25 °C.

4.8.2 Ambient temperature is specified as for very hot climates. Sudden changes of temperature may occur (IEC 61869-1, clause 4.3.3).

4.8.3 The installation altitude is up to 1000 m.

4.8.4 The average value of the relative humidity measured during a period of 24 hr is up to 95%. The average value of humidity for a period of one month does not exceed 90%.

4.9 Design and construction

4.9.1 The CT must have the casing made of double insulation thermoplastic material.

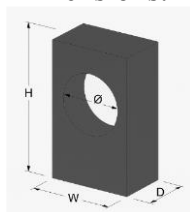
4.9.1.1 The limit of temperature rise for winding shall be 75 K, according to table 5 in clause 6.4 of IEC Standard 61869-1.

4.9.1.2 The casing must be heat and impact resistant.

4.9.1.3 The casing must be made of self-extinguishing material classes HB40 and V-0 according to IEC 60695-11-10.

4.9.1.4 The casing should have uniform surface. Significant apertures (larger than 0.3 mm) or cavities on the surface are not acceptable.

4.9.2 Dimensions:



- **Height (H):** total – 330 mm maximum
- **Width (W):** 110 mm maximum
- **Depth (D):** 70 mm maximum

Width and depth that slightly differ from the mentioned above can be accepted in coordination with the Purchaser.

4.9.3 Two screws for fixing the CT to the primary bus-bar shall be provided. The screws shall be either inseparable from the CT's body, or be supplied separately in a plastic bag in a carton box together with CT. The screws must cause neither their displacement from the transformer body nor contortion whatsoever while tightening to the primary bus-bar in order to achieve transformer's effective anchorage.

4.9.4 Window Opening:

4.9.4.1 CT's with primary current of 500 A must have a rectangular opening of 80x25 mm or round opening with diameter (Ø) of 80 mm. Dimensions that slightly differ from the mentioned above can be accepted in coordination with the Purchaser.

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- 4.9.4.2** CT's with primary current 1000 A must have round opening with diameter (Ø) of 80 mm. Dimensions that slightly differ from the mentioned above can be accepted in coordination with the Purchaser.
- 4.9.5 Secondary terminals shall have two pinch screws for each terminal. Each terminal shall ensure good contact pressure on two exposed tips of secondary wire of 4 mm². The screws shall withstand the tightening torque of at least 4.0 Nm. The screws shall be made of nickel plated or passivated brass.
- 4.9.6 Protective terminals cover shall be provided. Provision shall be made for the cover sealing.
- 4.9.7 Terminals shall be marked as per IEC Standard 61869-1,2. The polarity markings P1, P2 and terminals markings S1 and S2 shall be placed on the top surface of CT and be clear and readable. When a CT is installed on a bar - P1 from the left, S1 on top.



Installed CT sample

- 4.9.8 The rating label shall bear all the data as per IEC Standard 61869-1,2, including serial number and IECo catalog number. It shall be steadily fixed on the top surface of CT with acrylic adhesive.
- 4.9.9 The rating label shall include bar-code mark done in code 128C with 12 digits, the first four digits are for the CT distinguishing code, that will give by IECo for each type, 2 digits are for manufacturing year and 6 digits are for the serial number, adding leading zeros if necessary: **CCCCYYNNNNNN**, and the IECo logo as per Appendix A2. The rating label shall be protected against environmental impacts.
- 4.9.10 Mounting brackets
The construction of CT's shall have apart from the bus bar installation capability, mounting brackets as per Appendix A4. These brackets' sets may reach about 5% of the total quantity of CT's.

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5. Supplements

Not Applicable.

6. Standards and Codes

- 6.1 Standards and codes referenced in this Specification, and in supplements to this Specification to the extent specified herein. All such standards and codes are to the issue, including all amendments, supplements etc., current as of the Contract, unless otherwise indicated.
- 6.2 The Equipment that provided under this specification, including all appurtenances and accessories, shall be designed, fabricated, inspected, tested and preserved to the extent indicated and to the standards and codes as specified herein.
- 6.3 The Manufacturer shall be responsible for assuring that his subcontractors' Quality Management Systems indeed meet IEC's Quality Requirements and ISO 9001(2015), including their organizations, procedures, personnel qualification etc., are certified, approved and consistent with the specific requirements imposed by the Purchaser in this Specification.

7. Quality Management

The Purchaser shall have the right to audit if the Manufacturer's Quality Management System complies to ISO 9001(2015) requirements, regardless of whether it was previously audited by a CB or any other body and request information or clarifications about his QMS.

8. Quality control

- 8.1 An inspection plan, including witness points, shall be agreed between the Purchaser and the Contractor. Any subsequent alteration to this program shall require the purchaser's agreement, prior to start any work affected by these alterations.
- 8.2 Test and Inspection certificates as required in the Specification and the applicable Standards, shall be submitted immediately following their generation. The certificates shall be original, signed by the Manufacturer, and contain actual measured values. The generation of certificates shall bear no extra cost to Purchaser.
- 8.3 Proficient, approved organizations or individuals shall conduct source inspection, including inspection of local manufacturing, using documented procedures. Such independent inspector shall be subjected to Purchase's approval.
- 8.4 Any equipment non-conformance to drawings, specifications or any other purchase order requirements which considered by the Contractor as "acceptable as is" or "for repair", shall be submitted to the Purchaser for approval, with their recommended dispositions. All such non-conformances shall be approved by the Purchaser, shall be documented, and a copy of the approval shall accompany each shipment.
- 8.5 All Materials used in the manufacture of the equipment shall conform to the Specification, approved drawings and accepted Standards.

9. Reliability, Availability, Maintainability (RAM)

Manufacturer is requested to bring into the Purchaser knowledge all information that the Manufacturer has regarding "RAM".

10. Quality Management and Control documents

Manufacturer shall submit with proposal the documents indicated below, and documents as specified elsewhere in this specification.

10.1 "For approval" documentation

- 10.1.1 Quality Management documentation
 - Quality Management Manual including a full description of Manufacturer's Quality Management Program.
- 10.1.2 Quality Control documentation
 - 10.1.2.1. Quality Plan during manufacture.

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10.1.2.2. Quality Control's Procedures.

10.1.2.3. The following documentation as applicable:

- Special process procedures
- Non-Conformances and Deviation Control Procedures
- Electrical testing procedures as per applicable Standards
- Certificates of Mechanical and Electrical Tests, according to this specification
- Inspection and Test Reports.

10.2 "For information" documentation

10.2.1 Maintenance

The Manufacturer shall specify his recommended policy for equipment's preventive maintenance and shall attach comprehensive procedure for periodic maintenance. It should also include a description of potential failures that may occur as result of late or mishandled maintenance. The Manufacturer shall also propose life duration of equipment, tools, spare parts and workers needed for each level of Maintenance.

10.2.2 Subcontracting

When subcontracting, Contractor shall submit copies of his unpriced orders to his Subcontractor(s) on the Purchaser demand.

10.3 Submittal list

Manufacturer shall supply with the proposal a complete list of drawings, calculations and technical documentation, which he intends to submit for Purchaser's approval during the Contract negotiation period, listing the document name, mailing date and required approval date. This list shall be updated each month following Contract date.

11 Shipment and handling of equipment and documents

11.1 Packing

n/a.

11.2 Shipment Documents

11.2.2 Each shipment shall be accompanied by certification attesting the conformance of the shipment to the specifications. Certificates contain routine test results identifiable to the acceptance criteria and the items shipped. Documentation shall be submitted in English. The certificates shall include the signature and name of the entity performing the tests and shall be subjected to the review and acceptance of the Purchaser.

12 Tests & inspections

12.1 Type test

Type test approval must be issued by a laboratory concerning each offered type of CT, according to IEC publication 61869-2 clause 7.2 and must consist of:

12.1.1 Temperature rise test (clause 7.2.2).

12.1.2 Short-time current tests (clause 7.2.201).

Thermal current I_{th} -1 sec: $60 \times I_n$

12.1.3 Test for accuracy (clause 7.2.6) at 25% and 100% of the rated burden.

12.2 Routine Tests:

Each CT shall be routine tested by the Manufacturer prior to shipment as follows:

11.2.1 Verification of marking (IEC 61869-1, clause 7.3.6).

11.2.2 Test for accuracy (IEC 61869-1, clause 7.3.5) at 25% and 100% of the rated burden.

11.2.3 Inter-turn over-voltage test (IEC 61869-2, clause 7.3.204).

11.2.4 Power frequency withstand test (IEC 61869-2, clause 7.3.1) on the primary winding (bus bar) and on the secondary winding.

The results of these tests shall be submitted to Israel Electric Corp. for each shipment.

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12.3 Acceptance Tests

12.3.1 Preproduction Series

The awarded Manufacturer must send to the company the transformers as preliminary (preproduction) series by quantity of 5 transformers for a Conformity of Compliance. The transformers must be in their final version, manufactured or assembled in the same plant where the remaining transformers will be produced, tested with the same equipment that will be used in the course of manufacturing, and packed in the same form that the future transformers will be supplied.

After approval of these 5 transformers the awarded Manufacturer will be allowed to send to the IEC Co the transformers as regular supply.

12.3.2 QC

The CTs shall be manufactured and calibrated in homogeneous production series.

The meters must be manufactured under ISO 9001(2015) over a whole contract period. Valid ISO 9001(2015) approval certificate issued by a Certification Body (CB) which qualified by an Accreditation Body (AB) must be available at any stage of the contract.

12.3.3 IEC Co Acceptance Procedure

Acceptance lot-by-lot inspection by attributes may be performed at the Meter Test Station according to ISO2859-1. Lot for the acceptance inspection will defined as cumulative quantity of CTs that have been deliver to IEC Co Metering Unit premises within one container or truck. Alternatively, IEC Co may define a lot at its sole discretion.

Inspection level II will used. Single sampling plan for normal inspection, AQL=1 will be used regarding non-critical nonconformities (as per table 2-A in ISO2859-1).

The following nonconformities will be considered as critical: a) winding short-circuit or break; b) insulation failure.

For critical non-conformities, Single sampling plan for normal inspection with AQL 0.010 will be used (as per table 2-A in ISO2859-1).

If a lot is rejected next lots shall be tested according to Double sampling plan for normal inspection.

In case of rejection, the whole lot will be replaced by reshipping, or arresting on the place with 100% revision before presenting for re-inspection. The Contractor will be responsible for bearing all associated costs. The Contractor will be notified by phone/e-mail. Rejection of 5 or more lots upon the same order delivery will be considered as Contractor's failure and will lead to legal action.

The results of the acceptance tests will be reported to the IEC Co Import Department that will notify the Manufacturer about the acceptance tests failure.

The nonconforming CTs within a lot of quantities, which are still within acceptance criteria, will be subject to replacement if claimed by the Purchaser.

Note: In order to prevent any holdback in IEC Co to install newly purchased CTs due to rejected lots, the Manufacturer will be obliged to expedite extra deliveries, beyond the agreed timetable.

12.3.4 Serial Failures

If 3 or more CTs delivered according to the same order will be found with a same failure caused by production failure, or wrong CT construction, or component failure, which affects normal operation of the CT, the failure will be considered as "serial failure" and will lead to legal action. The same approach is to any field failure of rate $\geq 0.5\%$ of total field installed CTs. Along with

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the legal actions, in case of "serial failure" the winning Manufacturer requested to provide:

- Root Cause Analysis submission to IEC Co within 30 days uninstalation of entire CT population of the problematic batches and replacement.
- The winning Manufacturer is required to inform IEC Co regarding similar to the provided to IEC Co CT's failures at other customers.

During the life cycle of the meters, IEC Co may conduct from time to time and at its sole discretion number of tests detailed in the Type Test procedure, in order to ascertain the stability of the CT metrology characteristics. If the CTs fail to comply with the test requirements, the Manufacturer will assume responsibility.

IEC Co representative, at IEC Co sole discretion, may visit and inspect the active production line being used to manufacture and assemble the CTs in order to assure the suitability and compatibility of the new CT deliveries with all the requirements of this specification at any stage of the contract.

13 Spare and renewal parts

The Manufacturer shall indicate in the Proposal the life duration of the Equipment and the normal replacement spare parts.

14 Storage Conditions

The contractor shall provide the purchaser with details of the strength of the packages, handling conditions and storage conditions, loading and fast unloading conditions.

15 Warranty

The period of warranty shall be 36 months, starting from the date of delivery to IEC Co.

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APPENDIXES

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APPENDIX A1

SUMMARY OF DATA FOR MEASURING CURRENT TRANSFORMER

Manufacturers are required to fill in this form the list of nonconforming data of the offered CT's

Name of Manufacturer _____

Manufacturer's name and address _____

Offered type: _____

Rated primary / secondary current: _____

Clause	Subject	Conformity Yes/No, or comments
4.6	Documents and samples submitted with the proposal:	
	• Detailed description of the proposed CT's	Yes / no
	• Valid ISO 9001(2015) or equivalent certificate	Yes / no
	• Type tests certificate and results	Yes / no
	• Routine tests results of the samples	Yes / no
	• Equipment traceability chain of the Lab that performed Routine Test	Yes / no
	• A declaration of manufacturing experience	Yes / no
	• A customer list with CT's types and quantities, which have been supplied in the last 3 years	Yes / no
	• Drawings showing dimensions and structure of proposed CT's	Yes / no
	• Drawings of terminal and polarity markings	Yes / no
	• Drawings of nameplates	Yes / no
	• Completed and filled-in Manufacturer Qualification Questionnaire	Yes / no
	• A preliminary Test and Inspection Plan	Yes / no
	• A Quality Management Manual including Quality Control's Procedures	Yes / no
	• One sample of each type of proposed CT's.	Yes / no
4.7	• The Manufacturer's statement on manufacturing capacity of the proposed CT's	Yes / no
	• The Manufacturer's statement on tests capacity of the proposed CT's	pcs/year
	Technical Data	
	• Highest voltage for equipment RMS:	KV
	• Rated power-frequency-withstand voltage for secondary windings insulation: RMS	KV
	• Rated primary current:	A
	• Rated secondary current:	A

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	Accuracy class:	Cl.
	Rated output: (see 4.7.8)	VA
	Extended current ratings: $1.2 I_n$	A
	Short time current rating: Thermal current I_{th}-1 sec: $60 \times I_n$	AI_n
	Instrument security factor:	FS
4.8	Service conditions range:	°C
4.9	Design and construction	
	Enclosure self-extinguishing classes (HB...,V-...)	Class
	Dimensions	mm
	Limit of temperature rise for winding	K
	2 tightening to bus-bar screws – no contortion	Yes / no
	Windows opening shape and dimensions	mm
	Each secondary terminal with 2 nickel plated screws suitable for 4 mm^2 wire	Yes / no
	Protective terminals cover	Yes / no
	Markings & IECo logo	Yes / no
	12 digits Bar-Code including CT code and s/n	Yes / no
	Packaging and Labels	Yes / no
	Mounting Brackets	Yes / no

Conformity with Proposal Documents:

Manufacturer hereby certifies that he agrees to all provisions of the Proposal Documents unless exceptions specifically and clearly listed in the Proposal and identified as exceptions.

Manufacturer's printed terms and conditions are not considered specific exceptions.

Any exceptions, or non-conformity which Manufacturer has taken, listed in this page.

Manufacturer hereby certifies that he agrees to all conditions of the Covered Letter of Israel Electric Corporation Limited, which accompanied the Proposal Documents

Signature of Manufacturer _____ Date of Proposal _____

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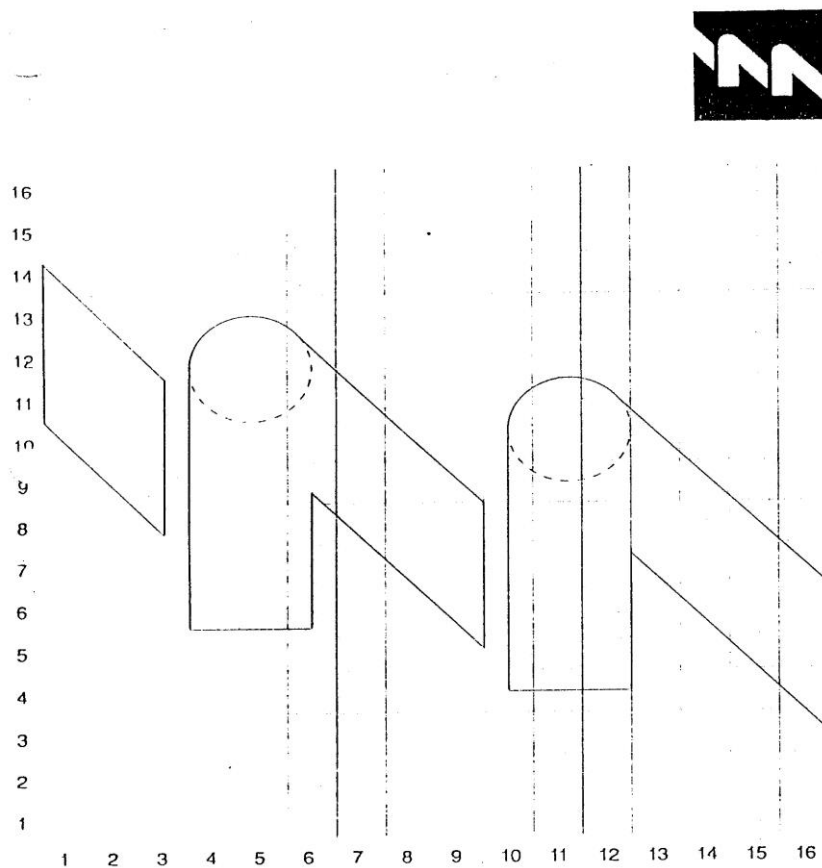
APPENDIX A2

OFFICIAL COMPANY'S SYMBOL

SYMBOL DESIGN: The symbol basic design is a positive square.

It is important to keep the proportions in of the form in order to get the right performance.

REMARK: The square dimensions in the drawing are for proportional reference only.



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Appendix A3 - Off the Shelf Product Requirements

The CT shall be an "off the shelf" product, complying with the requirements defined below.

The Product:

- is completely defined (design, construction and performance) by a formal technical specification
- manufactured in accordance with formal production drawings, processes and procedures, which govern all stages and aspects of the manufacturing process
- has successfully passed all qualification tests and type tests in particular
- regularly checked for reliability by field data collection, collation and corrective actions taken when needed
- accompanied by a complete set of drawings and procedures, reliability prediction, user manuals and maintenance manuals. The awarded Manufacturer requested to submit these documents to IECo.

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APPENDIX A4

DATE	MATERIAL	FINISH		DESCRIPTION
	STEEL SHEET	COATED AGAINST CORROSION		
	SIGNATURE	DESIGNED	APPROVED	Mounting brackets for Low Voltage Measuring Current Transformer
				Dimensions: <i>mm</i>
THE ISRAEL ELECTRIC CORP. CENTRAL METERING UNIT				DRAWING NO. 307-169-2006

A: 135MM

